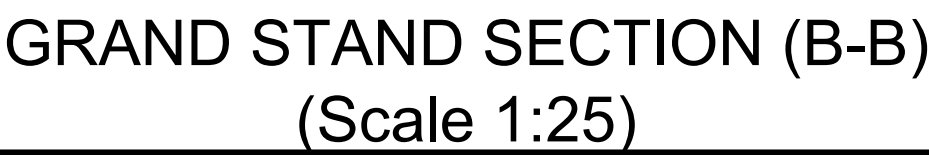
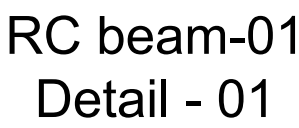


UNLESS OTHERWISE SPECIFIED,THE FOLLOWING SHALL APPLY:

1. MANUFACTURING AND ERECTION SHALL COMPLY WITH SABS 1200 H.
2. CORROSION PROTECTION SHALL COMPLY WITH SABS 1200 HC AND SHALL CONSIST OF ONE LAYER ZINC CHROMATE, APPLIED TO A MECHANICAL WIRE BRUSHED SURFACE IMMEDIATELY AFTER MANUFACTURE. ONE COAT RUBBERISED BITUMEN PAINT SHALL BE APPLIED TO ALL STRUCTURAL STEEL BELOW FINAL FLOOR LEVEL.
3. ALL WELDS SHALL BE CONTINUOUS, WITH 6mm LEG LENGTH.
4. ALL HOT ROLLED STEEL SECTIONS SHALL BE OF GRADE 500W.
5. ALL COLD FORMED SECTIONS SHALL BE MANUFACTURED FROM COMMERCE QUALITY STEEL WITH A MINIMUM YIELD STRESS OF 200 MPa.
6. NO WELD AND/OR JOINING OF COLD FORMED SECTION SHALL BE PERMITTED WHEN USED AS STRUCTURAL ELEMENTS, e.g. PURLINS AND RAILS.

1. PAINTING SHALL COMPLY WITH RELEVANT SABS REQUIREMENTS FOR THE PAINT TYPES.
2. UNDERCOAT-ONE LAYER, WHITE (SABS 681. TYPE II) ENAMEL GLOSS - TWO COATS, COLOUR TO BE SPECIFIED BY CLIENT (SABS 630. GRADE I)

[illegible]

DRAWING NOTES

Recommended by. _____		Date: _____
Approved by. _____		Date: _____
Designed By.	M. GAGAN	
Design Approval App.	J.M.V	
Client App.	Date: _____	



Engineer



CELL: 074 102 8678
EMAIL: JOHAN@MRCONSULTING.CO.ZA

Project Title:

**SPORTS FACILITIES IN WARD 43,
ERF 272 (SERALENG & KARLIEN
PARK) IN RUSTENBURG LOCAL
MUNICIPALITY**

Drawing Title :

GRAND STAND LAYOUT AND DETAILS

Issued For:

COORDINATION

Drawing No: SER - MRC - 24 - 230 - 503

Rev No	REV0
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Date Issued: SEPTEMBER 2024